

	Title:	Choc	olate Chi	p Cookies - Functional Reg's vs. Production Attributes								\wedge							
Δ	uthor:	John		5 GOORICS T andional recy 5 vs. 1 Todadion / Manbaco							/	$\langle \ \rangle$							_
^	Date:	5/15/2										\times	λ						
	•			#4) is not being addressed. Similarly, "Tensile						/	$\langle \ \rangle$	$\langle \ \ \rangle$	$\langle \ \rangle$	\					
	Notes:										\times	\times	\times						
	-			gth" (Row #3) and "Size (diameter)" (Row #5) are not					,	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \ \rangle$	$\langle \ \rangle$	\				
				tially addressed. (Note their "Max Relationship Value						\times	\searrow	\times	\times	\times					
		in Rov	w" values	.)				,	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$				
									\times	\times	\times	\searrow	\times	\times	\times				
	•						,	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	\		
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						,	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	\	
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						$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$		$\langle \ \rangle$	
						\times	\times	\times	\times	\times	\times		, \	\ <u></u>		\mathbf{X}	, \	\ +	
				Column	<u> </u>	<u> </u>	<u> </u>	$\langle \rangle$	<u> </u>	<u> </u>	$\langle \cdot \rangle$	\angle	\angle	\angle	\angle	42	42	\angle	
				Column	# 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
				Direction of Improvement		v	· ·	v	v	•	•		▼	•	•	v		, ,	v
				Minimize (▼), Maximize (▲), or Target (x) X	Х	Х	Х	Х	•	•	•	•	•	•	Х	Х	Х	Х
								Time	Эе	e									
	wo							j βι ∐	g Time	Since							0		ъ
	in R			Quality Characteristic				Mixir	Mixin	of Time						ning	Shortening	ıts	요
	alue		0	(a.k.a. "Hows"				dient	ient	Ith of		s				horte	Short	edier	Sdid
	V dir	±.	tanc				ents	ngrec	gred	Leng	nts	dient	ants		ing	S "gı	ing".	Ingr	ate
	ions	/eigh	npor		e e	윤	gredi	Vet I	Jry Ir	okie (edie	ngre	redie	o Air	ckag	ftenir	spen	vorful	10000
*	Relat	ive W	ht / Ir		g Tin	g Ter	of In	h of \	h of [f Coc	fIngi	y of I	of Ing	sure t	of Pa	f"So	f"Cri	fFla	of C
Row#	Max Relationship Value in Row	Relative Weight	Weight / Importance	Demanded Quality (a.k.a. "Whats")	Baking Time	Baking Temp	Order of Ingredients	Length of Wet Ingredient Mixing	ength of Dry Ingredient Mixing	Age of Cookie (Length Baked)	Age of Ingredients	Quality of Ingredients	Cost of Ingredients	Exposure to Air	Cost of Packaging	Use of "Softening" Shortening	Use of "Crispening"	Use of Flavorful Ingredients	Ratio of Chocolate Chips to Flour
1	9	16.8	_	Color	Θ	Θ				_		Ŭ	J		Ŭ		A		
2	3	5.6	60.0	Tensile Yield Strength										0					A
3	1	5.6	60.0	Tensile Ulimate Strength										A			A		A
4		1.2	13.3	Weight O'es (disposed)															
5 6	9	11.2 3.7	120.0 40.0	Size (diameter) Thickness	O	Θ											0		
7	9	28.0	300.0	Avg. Hedonic Scale Rating	ŏ	Ö	Θ	A	A	0	0	Θ				0		Θ	
8	9	22.4		Cost per Cookie	Ť	_					•		Θ		0	Ā			
9	9	5.6	60.0	Density of Chocolate Chips															Θ
10																			
11																			
12																			
13 14					-														
15																			
											elf								
					tes	stant	ents dry	SS	sp		d Sh	uality	okie		okie			oking	
				Target or Limit Value	m in	8	gredi ed by edier	2 minutes	30 seconds	1 day	factu ende ife	et Q	e c	4 hrs	er co			Rate et Co uide	1 to 1
					12.5 minutes	350 F - constant	Wet ingredients followed by dry ingredients	2 11	30 s	_	Manı	Gourmet Quality	\$0.60 per cookie	4	\$.02 per cookie			Top 3 Rated in Gourmet Cooking Guide	~
						36	≥ ₽				Manufacturer Recommended Shelf Life	Ő	\$0		€9			- 99	
				Difficulty (0=Easy to Accomplish, 10=Extremely Difficult)	3	6	2	4	3	6	4	3	6	6	2	0	0	2	2
				(U=Easy to Accomplish, TU=Extremely Difficult) Max Relationship Value in Column	9	9	9	1	1	3	3	9	9	3	3	3	3	9	9
				Weight / Importance	279.5	279.5	251.6	28.0	28.0	83.9	83.9	251.6	201.2	22.4	67.1	111.8	33.5	251.6	61.5
				Relative Weight	13.7	13.7	12.4	1.4	1.4	4.1	4.1	12.4	9.9	1.1	3.3	5.5	1.6	12.4	3.0

	Title:	Choc	olate Ch	p Cookies - Production Attributes vs. Parts/Materials								\wedge							F
Αı	thor:	John	Doe									\ /							
	Date:	5/15/2	2008									\times	λ						
N	otes:									/	$\langle \ \ \rangle$	$\langle \ \ $	$\langle \ \rangle$	\					
	-										X	\times	X	\rightarrow					
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	-									\bigvee	\bigvee		\bigvee						
	-								\wedge	\wedge	\wedge		\wedge	\wedge	\wedge				
	_								$\langle \ / \ \rangle$	$\langle \ / \ \rangle$	$\langle \ \rangle$	$\langle \ / \ \rangle$		\setminus $/$	$\langle \ / \ \rangle$				
								\wedge	X	X	X	X	X	X	X	λ			
	-						/	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ \rangle$	$\langle \ \ $	$\langle \ \rangle$			
	-							\times	X	X	X	\times	X	\times	\times	X	\rightarrow		
	-					,	$\langle \ \rangle$	$\langle \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	$\langle \ \rangle$	$\langle \ \ \rangle$	$\langle \ \rangle$	$\langle \ \rangle$		$\langle \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	$\langle \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	$\langle \ \rangle$	$\langle \ \rangle$		L
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						\wedge	$/ \setminus$		$/ \setminus$		$/ \setminus$		$/ \setminus$			$/ \setminus$	$/ \setminus$	$/ \setminus$	
					/	$\langle \ \ \rangle$	$\langle \ / \ /$	$\langle \ / \ \rangle$	$\langle \ / \ \rangle$	$\langle v \rangle$	$\langle \ / \ \rangle$	$\langle \ / \ /$	$\langle \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	\setminus $/$	$\langle \ / \ \rangle$	$\langle \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	\setminus \nearrow	$\langle \ \rangle$	
					\wedge	X	X	\times	X	7 X 1	X	X	X	\times	X	X	X	X	λ
				Column #	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
				Direction of Improvement:	.,		,,	.,	.,	.,	.,	.,	.,	٠,	.,				
				Minimize (▼), Maximize (▲), or Target (x)	Х	A	Х	Х	Х	Х	Х	Х	Х	Х	Х				
										ng)									
										rteni									
	Row					Ē				Sho									
	Ë			Quality Characteristics		Education			-	able	rine								
	/alue		o.	(a.k.a. "Hows")		Educ			(Butter)	eget	arga			2	_				
	اة	÷	tanc			- es				Š	M) e			Bra	lving				
	ons	eigh	por			rien		a)	Тур	Тур	Тур		sranc	i.	She				
	elati	ě	t		ype	Expe	ype	Тур	ning	ning	ning	ade	ner E	ate	ents				
	Max Relationship Value in Row	Relative Weight	Veight / Importance	Demanded Quality	Oven Type	Baker Experience /	Flour Type	Vanilla Type	Shortening Type	Shortening Type (Vegetable Shortening)	Shortening Type (Margarine)	Egg Grade	Container Brand	Chocolate Chip Brand	Ingredients Shelving				
	_		>	(a.k.a. "Whats")			Ĕ	>	ν̈́	ν̈́	ν̈́	Ē	ŏ	Ò	ŭ				
_	9	13.7		Baking Time	0	Θ													
	9	13.7	279.5	Baking Temp	Θ	Θ													
	9	12.4	251.6	Order of Ingredients		_													
	9	1.4	28.0	Length of Wet Ingredient Mixing Time		Θ													
	9	1.4	28.0	Length of Dry Ingredient Mixing Time Age of Cookie /Length of Time Since Raked)		Θ													
	_	4.1	83.9	Age of Cookie (Length of Time Since Baked)		0									0				
	9	4.1	83.9	Age of Ingredients		0	0	6	-	-	A	•			Θ				
	9	12.4	251.6	Quality of Ingredients			Θ	Θ	Θ	0	•	0		Θ					
,	3	9.9	201.2	Cost of Ingredients		<u> </u>					0		A						
0	1	1.1	22.4	Exposure to Air		_							_						
1	_	3.3	67.1	Cost of Packaging															
2	9	5.5		Use of "Softening" Shortening						0	Θ								
3	9	1.6		Use of "Crispening" Shortening					Θ	_									
4	9	12.4		Use of Flavorful Ingredients		_			Θ	A				Θ					
5	9	3.0	61.5	Ratio of Chocolate Chips to Flour		Θ													
								ed to		ning									
					tion	,i	our	pose on)	Ę.	orte	ine		vare	<u>=</u>	rage ng				
				Target or Limit Value	Convection	10 yrs.	Cake Flour	s op itatic	Butter	e Si	Margarine	⋖	Tupperware	Ghirardelli	Food Storage Shelving				
					Cor	_	Cal	il (a	ш	etabl	Ma		Tup	ਰੰ	5007 St				
								"Real" (as opposed to imitation)		Vegetable Shortening									
				Difficulty															
				(0=Easy to Accomplish, 10=Extremely Difficult)															
				Max Relationship Value in Column Weight / Importance	9	9	9	9	9	3 65.0	9	3 37.1	1	9 222.5	9 37.1				
				Weight / Importance Relative Weight	164.8 11.9	300.3 21.8	111.3 8.1	111.3 8.1	237.4 17.2	65.9 4.8	91.5 6.6	37.1 2.7	0.1	16.1	37.1 2.7				
				Relative weight	11.9	21.0	0.1	0.1	17.2	7.0	0.0	2.1	0.1	10.1	2.1				



...moving into the House of Quality

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